

To: 张先生

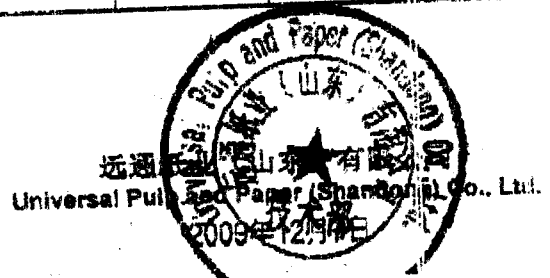
远翔纸业 (山东) 有限公司
 Universal Pulp and Paper (Shandong) Co., Ltd.

单面涂布白板纸标准
 COATED D FLEX BOARD WITH GREY BACK STANDARDS

JB 25(Ver): 01/08

Grade	240GSM	250 GSM	300GSM	350GSM	400GSM	450GSM	500GSM
Basic Weight 克重	240 ± 2%	250 ± 2%	300 ± 2%	350 ± 2%	400 ± 2%	450 ± 2%	500 ± 2%
Caliper 厚度	285-305	311-330	365-390	425-455	485-515	545-585	600-650
Moisture 水份	7.0 ± 2	7.0 ± 2	7.0 ± 2	7.0 ± 2	7.0 ± 2	7.0 ± 2	7.0 ± 2
Brightness 白度	≥ 76	≥ 76	≥ 76	≥ 76	≥ 76	≥ 76	≥ 76
Gloss 光泽度	≥ 35	≥ 35	≥ 35	≥ 35	≥ 35	≥ 35	≥ 35
Smoothness 平滑度	≥ 85	≥ 85	≥ 85	≥ 85	≥ 85	≥ 85	≥ 85
Roughness 粗糙度 (1000cpm)	≤ 2.0	≤ 2.0	≤ 2.0	≤ 2.0	≤ 2.0	≤ 2.0	≤ 2.0
IGT IGT 拉毛速度	≥ 1.0	≥ 1.0	≥ 1.0	≥ 1.0	≥ 1.0	≥ 1.0	≥ 1.0
Stiffness (MD) 纵向挺度	≥ 4.4	≥ 4.7	≥ 7.0	≥ 10.0	≥ 15.0	≥ 21.0	≥ 27.0
Stiffness (CD) 纵向挺度	≥ 2.2	≥ 2.15	≥ 3.5	≥ 5.0	≥ 7.5	≥ 10.5	≥ 13.0
Ply Bond 剥离强度	≥ 160	≥ 160	≥ 160	≥ 160	≥ 160	≥ 160	≥ 160
Bonding Test (CD) 纵向耐折度	≥ 15	≥ 15	≥ 15	≥ 15	≥ 15	≥ 15	≥ 15
Cobb (1 min) 吸水值 (圆)	≤ 50	≤ 50	≤ 50	≤ 50	≤ 50	≤ 50	≤ 50
Cobb (1 min) 吸水值 (底)	≤ 130	≤ 130	≤ 130	≤ 130	≤ 130	≤ 130	≤ 130
K&N 吸水性	20-28	20-28	20-28	20-28	20-28	20-28	20-28

*自本标准发布之日起, 原标准同时作废。
 Refer this latest standard as final, the previous one is invalid.



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